Toyota Corolla Break '97 Réf. 1025

Fitting instructions

- 1. Dismantle bumper and towing rings at end of vehicle.
- 2. Install pieces –g and –h in the chassis beam with points C against the foreseen drillings on the back of the coach work (see picture 1-2). Points A fit with the foreseen drillings in the bottom and B fits with the drilling in the side of the chassis. Insert all bolts and add the mounting pieces -i at the bottom at points A. At point C you must mount the washers at the front of the coach work and at the back of the tow bar.
- 3. Now install tow bar with points E between points E of pieces –g and –h. Points D fit with the existing drillings in the back of the vehicle. Insert all bolts and insert the washers at point D in the front of the coach work. Fasten with bolts.
- 4. Reinstall bumper BUT firstly make an incision in the middle of the bumper (160-6mm measured from edge of bumper) (see picture 8).

Composition

Tow bar reference 1025

1 tow bar	
1 ball T43/K or T35 or piece	(*)
50T	
4 bolts M12-40 + washers	(*)
4 bolts M10-30 + washers	(A)
2 bolts M10-40 + nuts and	(B)
washers	
4 bolts M8-30 + nuts and	(C-D)
washers	
2 bolts M12-30 + washers	(E')
2 bolts M10-35 + nuts and	(E)
washers	
8 washers diam. 25x8x2mm	(C-D)
2 washers diam. 40x12x4mm	(B)
2 mounting pieces -i	(A)
1 security shackle	(*)